



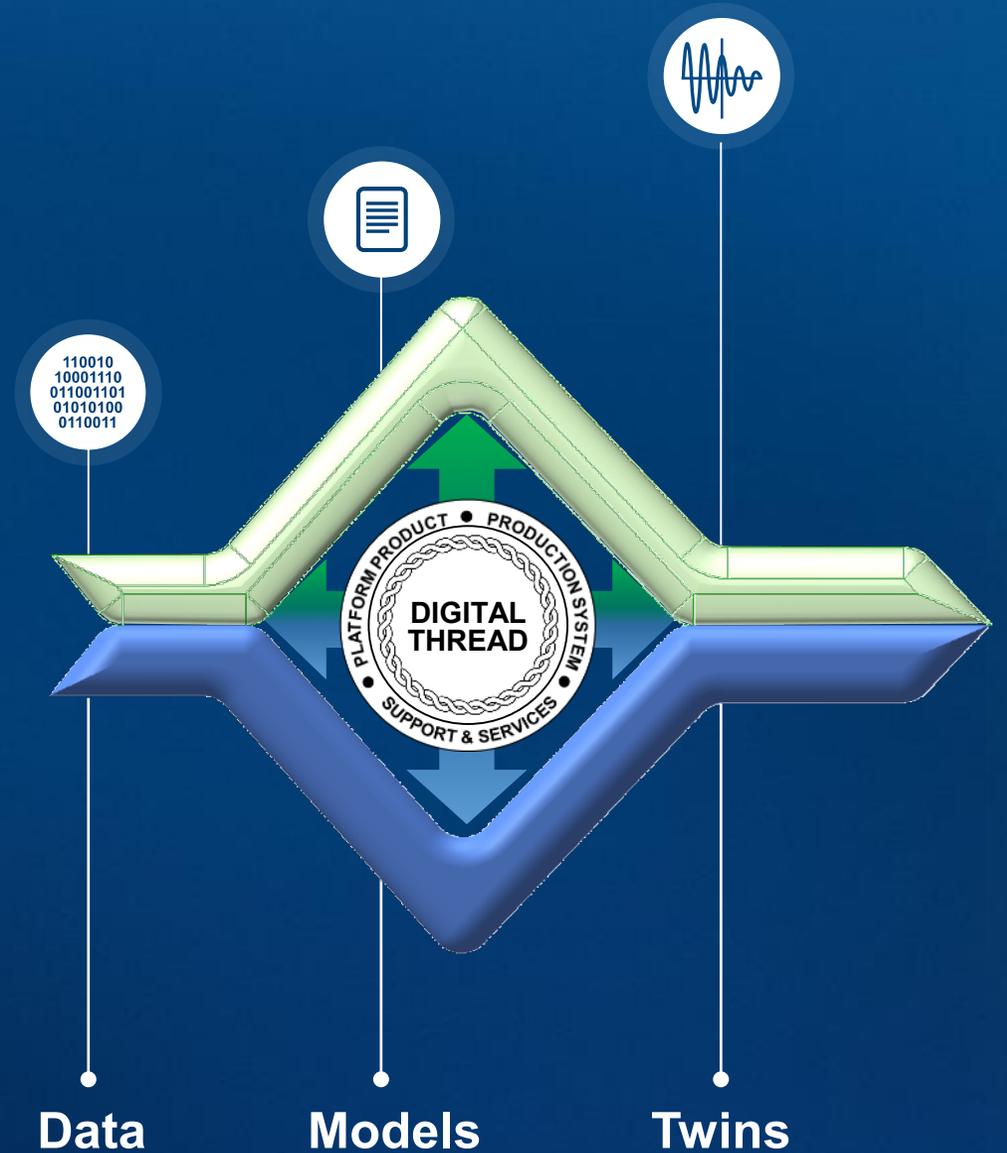
Model Based Engineering @ Boeing

PLM Roadmap & PDT Fall 2020

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Director of Engineering Practices, Processes and Tools, The Boeing Company

November 19, 2020



AGENDA

- 
- 1: Introductions
 - 2: MBE @ Boeing
 - 3: Standards @ Boeing
 - 4: Summary

HISTORY

Founded in 1916 in the Puget Sound region of Washington State in the U.S.

Became a leading producer of military and commercial aircraft

Completed a series of strategic mergers and acquisitions to become the World's Leading Aerospace Company



WHAT WE DO TODAY



COMMERCIAL AIRPLANES

Boeing 7-series family of airplanes leads the industry



GLOBAL SERVICES

A dedicated services business focused on the needs of global defense, space and commercial customers



DEFENSE, SPACE & SECURITY

One of the world's largest manufacturers of military aircraft and satellites and major service provider to NASA

Large-scale systems integration, networking technology and solutions provider



BOEING CAPITAL CORPORATION

Global expertise in innovative aerospace financing solutions



WHERE WE ARE



**\$76.6
BILLION**

in 2019 revenues

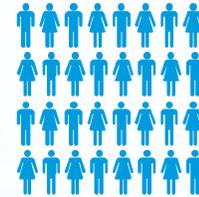
Products and services support
to customers in more than
150 COUNTRIES



Manufacturing, service and
technology partnerships with
companies around the world

Contracts with more than
12,000
suppliers globally

More than
160,000
BOEING
EMPLOYEES

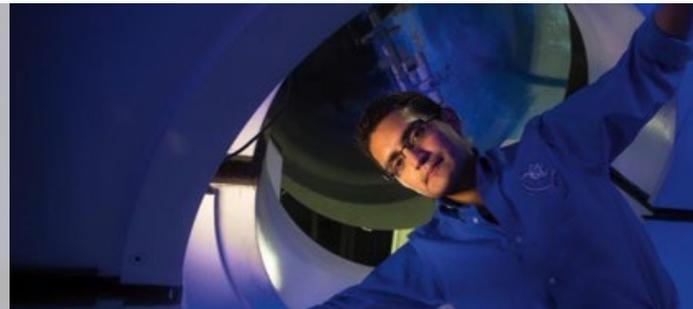


across the United States
and in more than
65 COUNTRIES

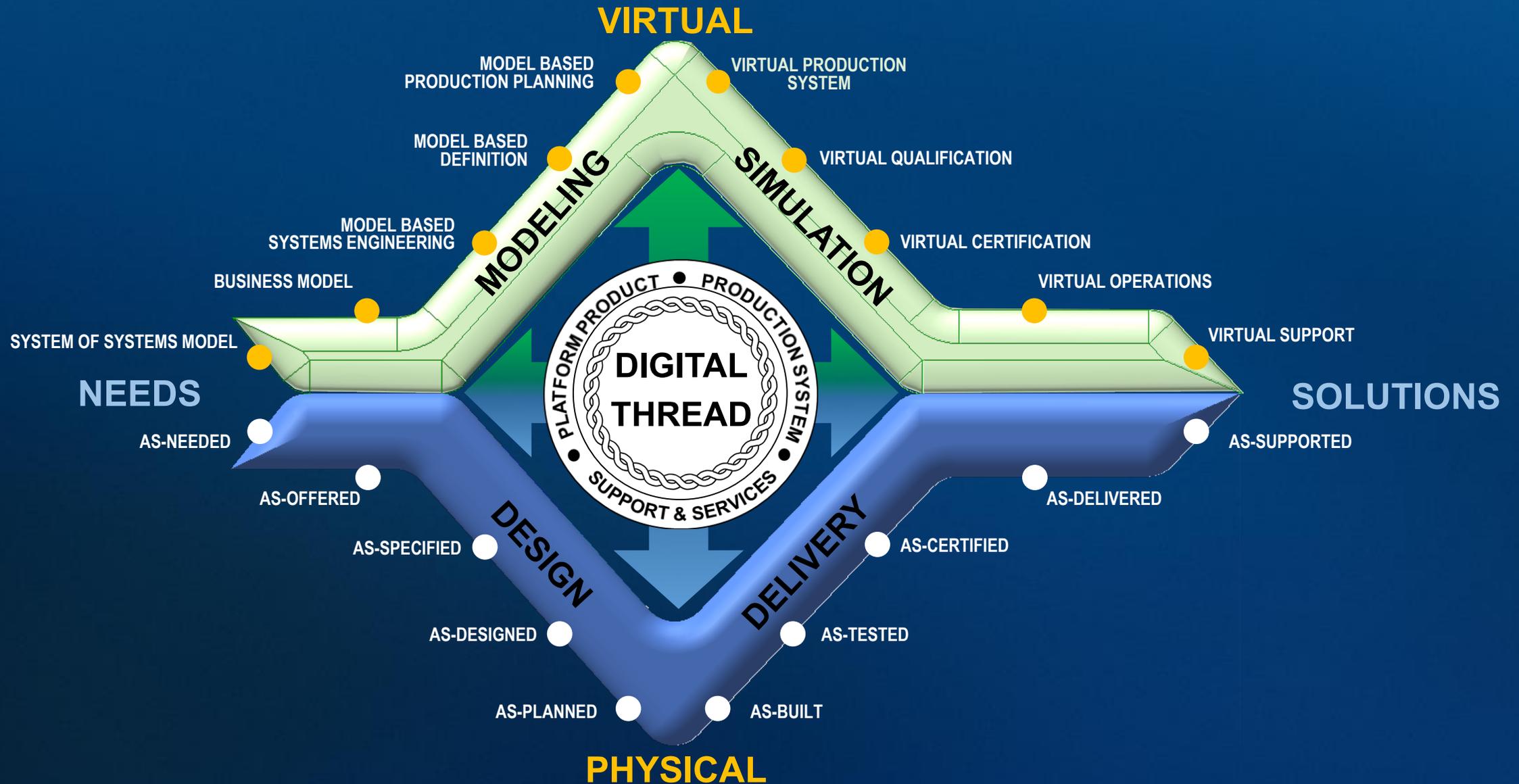
Research, design and
technology-development
centers and programs in
multiple countries



Approx.
80%
of commercial
airplane revenue
historically
from customers
outside the United
States



MBE Diamond Symbol



Boeing MBE Taxonomy (Elements)

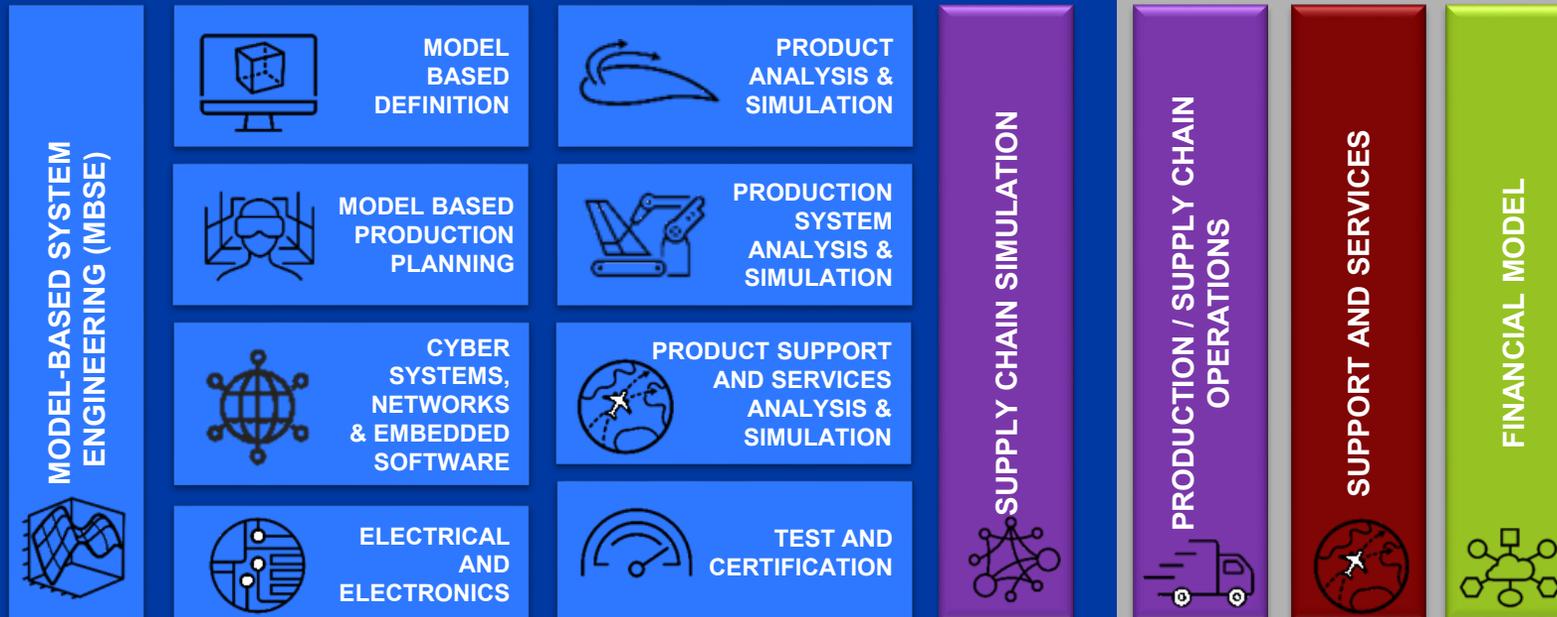
MODEL BASED ENTERPRISE

Rev A: 8/13/19

MODEL BASED ENGINEERING

PRODUCT LIFECYCLE MANAGEMENT

 PRODUCT LINE ENGINEERING



101000100
110001001

DIGITAL SYSTEM MODELS



DIGITAL TWINS

DIGITAL THREAD

INFORMATION TECHNOLOGY AND DATA ANALYTICS

MBE Starter Kits



People / Training



Processes



Tools / Apps



Data



Enabling Architectures



Reusable Models

Legend

-  Product Lifecycle Management
-  Domain Engineering
-  Operations Management
-  Support & Services
-  Enterprise Services

DIGITAL TWIN POSITION PAPER

The **Digital System Model (DSM)** is a calibrated digital surrogate of a product, at the level of fidelity currently available that is intended to be the enduring, authoritative source of truth for data-driven decisions.

A **Digital Twin (DTw)** is a virtual representation of the properties and behaviors of a specific instance of a physical system or process that enables prediction and optimization of performance and maintains synchronization with that physical system or process through its operational life.



Boeing Digital System Model / Digital Twin White Paper

RELEASE DATE
June 2019

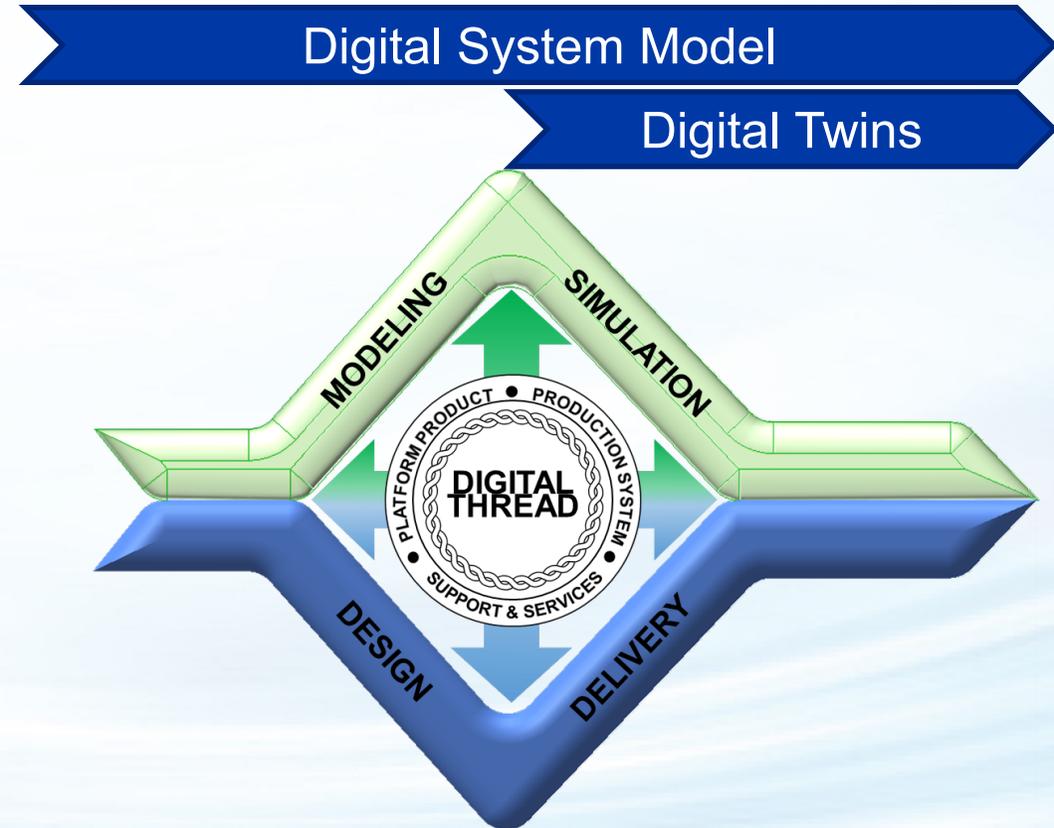


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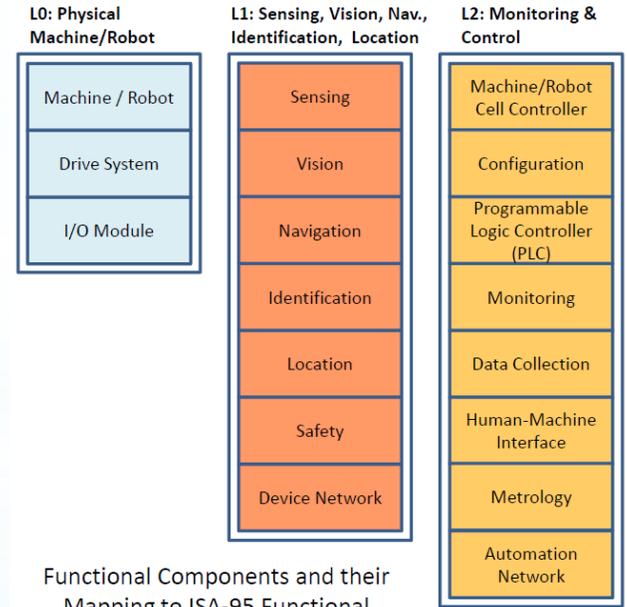
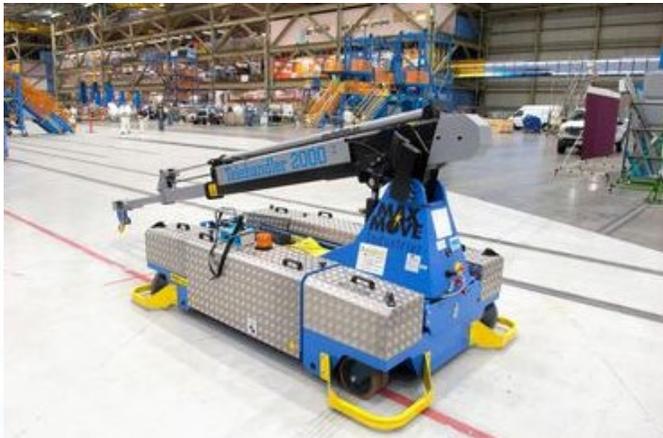
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DIGITAL TWIN EXAMPLES

Operating the Connected Factory

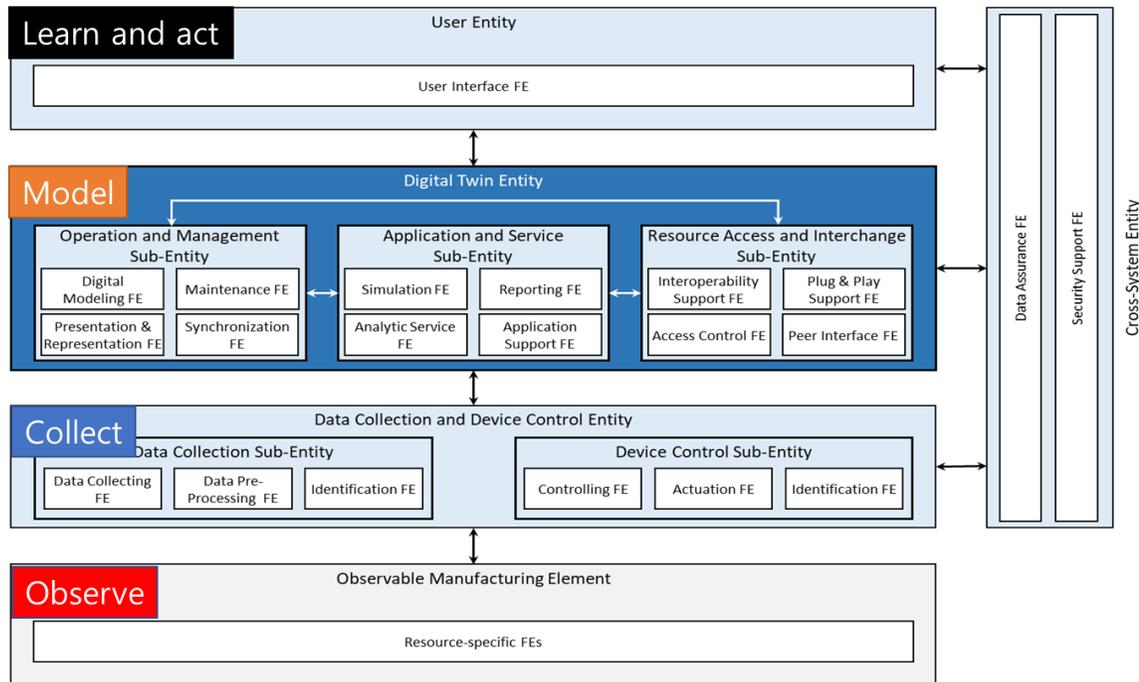


Functional Components and their Mapping to ISA-95 Functional Hierarchy Levels

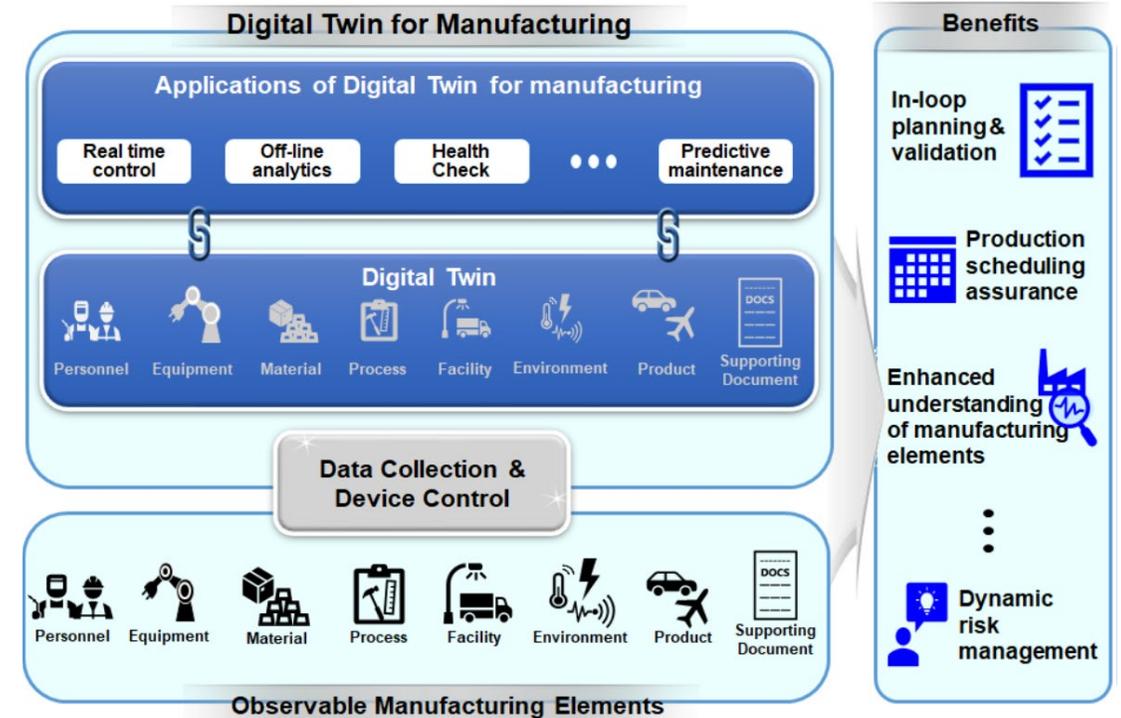


ISO 23247 – Digital Twin manufacturing framework

Technical framework



FE = Functional Element



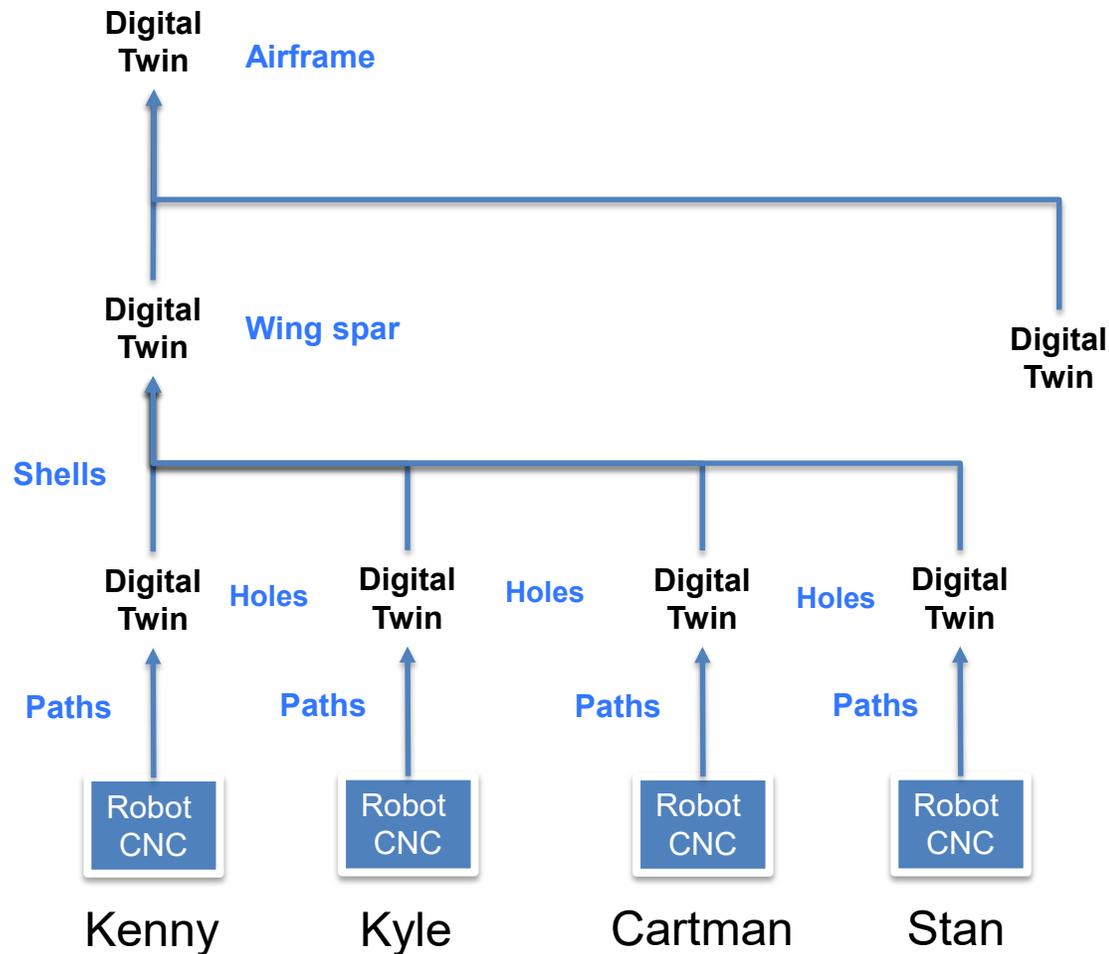
Implementation Approach

A practical standard for implementation in a company of any size.

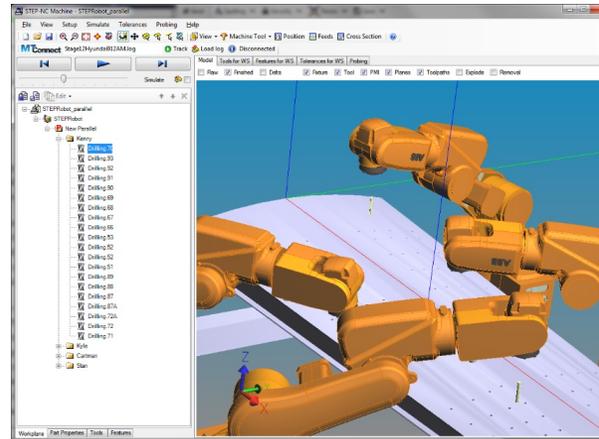


ISO 23247 – Digital Twin manufacturing framework

Example – robot manufacturing



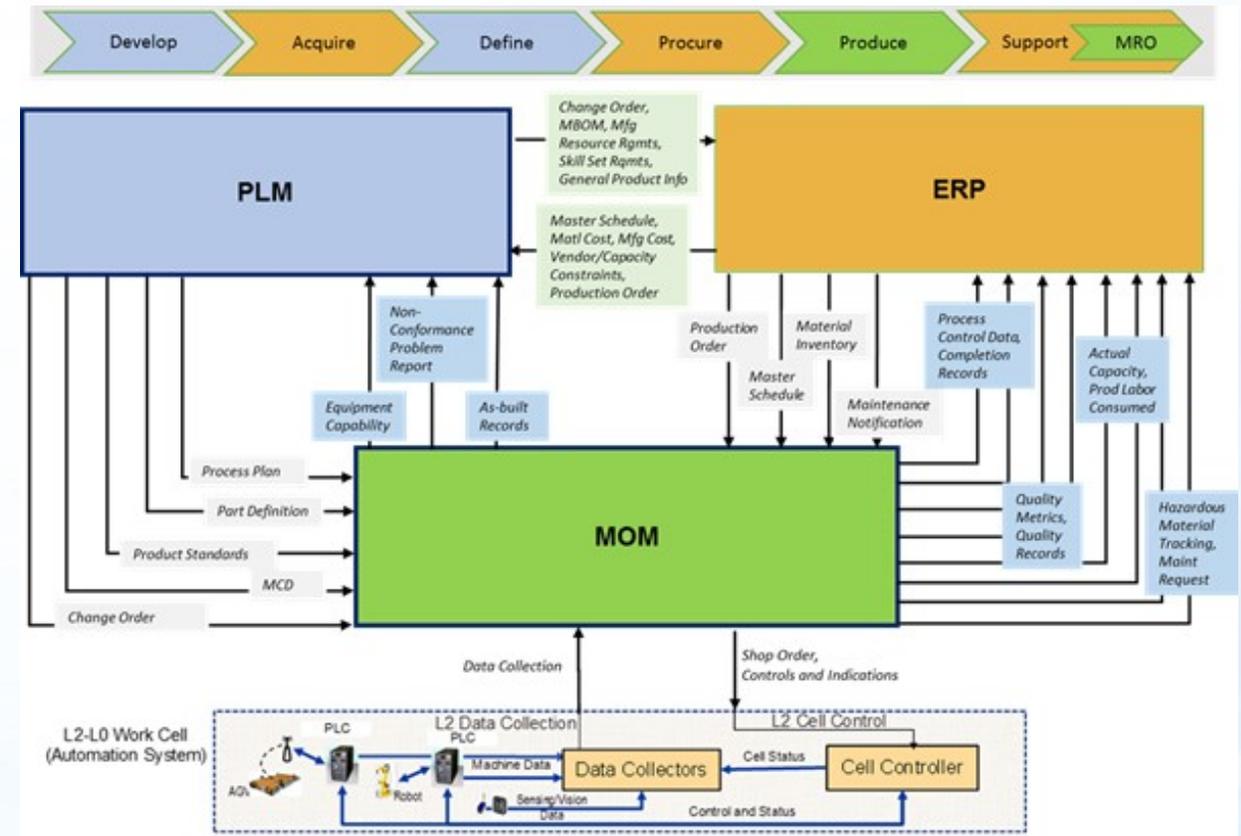
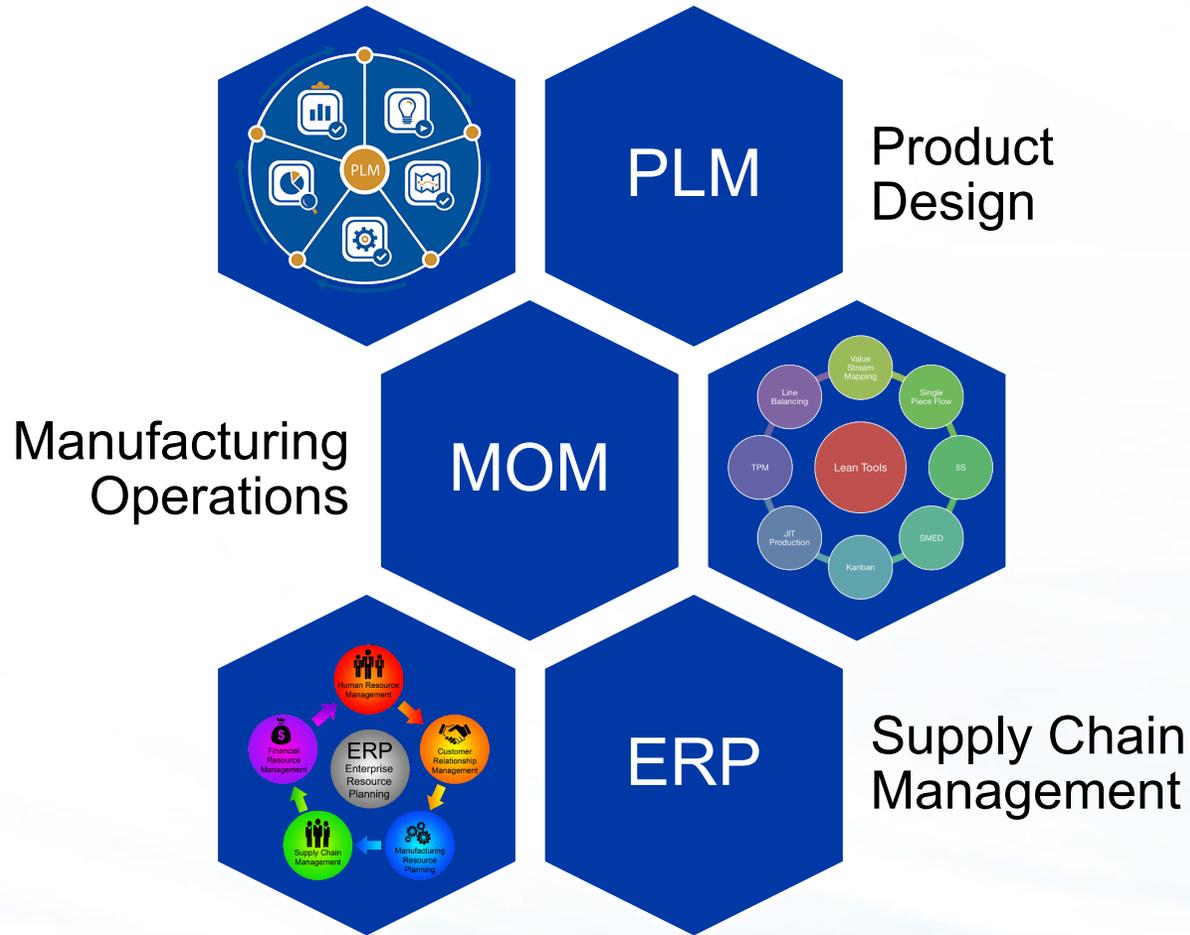
Robots Kenny, Kyle, Cartman and Stan drill and fasten a wing panel.



In real time, robots self schedule when one goes offline.

BOEING STANDARDS STRATEGY

Platforms federated through stable interfaces



Industry proven, consensus based standards at architectural boundaries protect technology investments

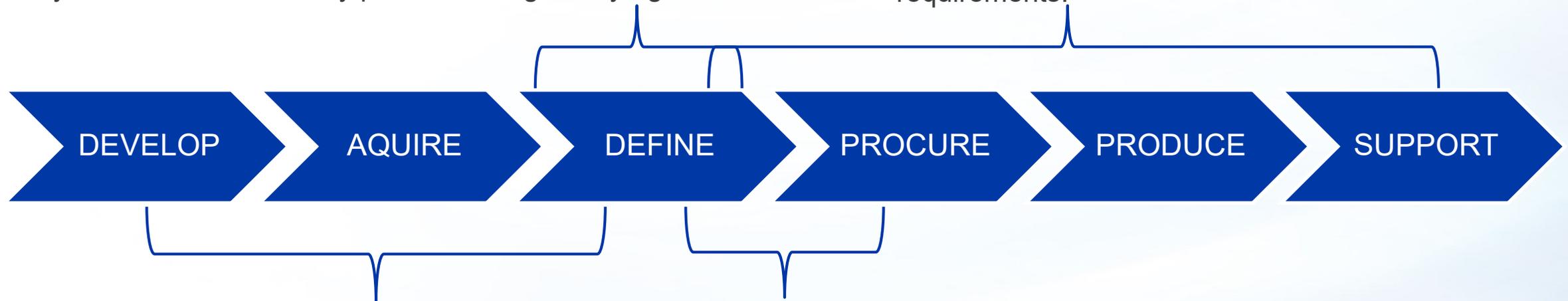
PLM ACTION GROUP INVESTMENTS

Model-Based Definition (MBD) and Bill of Material Definition

Define the minimum data content in Model Based Definition type design required to meet manufacture, inspect, and regulatory certification requirements. Evaluate existing standards and tools to provide an industry standard data delivery process to regulatory agencies.

Multiple View Bill of Material (Multi-BoM)

Define scope (e.g. eBoM, mBoM, sBoM) and use cases (e.g. reconciliation, consistency-traceability, add-replace-suppress part); and agree on high level objectives and requirements.



Model-based Systems Engineering (MBSE)

Evaluate current capabilities of a typical aerospace supplier and an aerospace OEM to produce, exchange, and consume digital information via a collaborative shared data site using commercial MBSE software tools (i.e., SysML) and related data exchange standards.

Global Collaboration

Define A&D collaboration patterns between airframe and engine OEMs, determine best practices for sharing electronic data throughout the lifecycle, and create a template to facilitate data standard formats and exchange practices for setup and connection of OEMs and their suppliers

A Model Based Enterprise offers significant value and a digital representation of the product is foundational: *rapid agreement on taxonomy is essential.*

Early work with Digital Twins have demonstrated the capability and standards bodies are engaging: *Now is the time to get your requirements on the table.*

Federated Architectures benefit from strong interoperability standards: *Industry consensus on the MBSE standards roadmap needs your support.*

